

Radiflam® A RV350 HF 100 NAT 4570

Polyamide 66

Radici Plastics

Message:

PA66 flame retardant injection moulding grade, halogen and red phosphorus free. 25% glass fiber reinforced. Natural colour.

Suitable for parts requiring fire retardancy along with high stiffness and good mechanical resistance.

Good electrical insulating properties. Rated V-0 according to UL-94.

ISO 1043 : PA66 GF35 FR(40+72)

General Information				
Filler / Reinforcement		Glass Fiber,25% Filler by Weight		
Additive		Flame Retardant		
Features		Electrically Insulating		
		Flame Retardant		
		Halogen Free		
		High Stiffness		
RoHS Compliance		RoHS Compliant		
UL File Number		E116324		
Appearance		Natural Color		
Processing Method		Injection Molding		
Resin ID (ISO 1043)		PA66 GF35 FR(40+72)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.47	--	g/cm ³	ISO 1183
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	12200	--	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	160	--	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.6	--	%	ISO 527-2/1A/5
Flexural Modulus ¹	11700	--	MPa	ISO 178
Flexural Stress ²	255	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Unnotched Impact Strength (23°C)	75	--	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	245	--	°C	ISO 75-2/Af
Vicat Softening Temperature	250	--	°C	ISO 306/B50
Melting Temperature ³	260	--	°C	ISO 11357
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093

Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate	0.0	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	V-0	--		UL 94
Glow Wire Flammability Index				IEC 60695-2-12
1.00 mm	960	--	°C	
2.00 mm	960	--	°C	
Glow Wire Ignition Temperature				IEC 60695-2-13
1.00 mm	750	--	°C	
2.00 mm	775	--	°C	
Injection	Dry	Unit		
Drying Temperature - Desiccant Dryer	80.0		°C	
Drying Time - Desiccant Dryer	2.0 to 4.0		hr	
Dew Point - Desiccant Dryer	< -20.0		°C	
Suggested Max Moisture	0.10		%	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 100		°C	
Injection Rate	Moderate-Fast			
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10°C/min			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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