

PEXLOY™ PXP G10-BK10

Polycarbonate + Polyester

Pier One Polymers, Inc.

Message:

PEXLOY™ PXP G10 is available in natural and custom colors, internal and external lubricants, UV stabilized and other modifications. Further information and details are available upon request.

General Information			
Filler / Reinforcement	Glass Fiber, 11% Filler by Weight		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (265°C/5.0 kg)	12	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	89.6	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	5.0	%	ASTM D638
Flexural Modulus (23°C)	3930	MPa	ASTM D790
Flexural Strength (23°C)	130	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	115	°C	ASTM D648
Injection	Nominal Value	Unit	
Suggested Max Moisture	< 0.020	%	
Processing (Melt) Temp	243 to 279	°C	
Mold Temperature	65.0 to 82.0	°C	

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Recommended distributors for this material

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