

PROTEQ™ CRT6302

Polypropylene Copolymer

Marplex Australia Pty. Ltd.

Message:

PROTEQ™ CRT6302 Is a black, medium flow grade polypropylene copolymer containing 30% talc filler. It is used for applications where a balance of rigidity, heat resistance and toughness is required.

General Information			
Filler / Reinforcement	Talc,30% Filler by Weight		
Features	Copolymer		
	Good Stiffness		
	Good Toughness		
	Medium Flow		
	Medium Heat Resistance		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.00 mm)	1.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	68		
Shore D, 15 sec	63		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (3.20 mm)	25.0	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	30	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2500	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	42.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	50	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	550	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.20 mm	130	°C	
1.8 MPa, Unannealed, 3.20 mm	71.0	°C	
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		
Glow Wire Ignition Temperature (1.60 mm)	550	°C	AS/NZS 60695

Injection	Nominal Value	Unit
Drying Temperature	85.0 to 90.0	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	195 to 215	°C
Middle Temperature	205 to 225	°C
Front Temperature	215 to 235	°C
Processing (Melt) Temp	220 to 270	°C
Mold Temperature	50.0 to 80.0	°C
Injection Pressure	60.0 to 140	MPa
Injection Rate	Moderate	
Back Pressure	0.100 to 0.500	MPa
Screw Speed	40 to 60	rpm
Clamp Tonnage	3.0 to 6.0	kN/cm ²

NOTE

- | | |
|----|------------|
| 1. | 5.0 mm/min |
| 2. | 5.0 mm/min |
| 3. | 1.3 mm/min |
| 4. | 1.3 mm/min |

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