

VAMPAMID 66 3028 V0 GW

Polyamide 66

Vamp Tech

Message:

UL 94 V0, 30 % glass fiber, halogen and red phosphorus free, with exolit, excellent mechanical properties, GWFI 960/1-2, GWIT 775/1-2.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Halogen Free		
	Low (to None) Phosphorus Content		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.50	%	
Across Flow	0.90	%	
Water Absorption (Saturation)	0.90	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10500	MPa	ASTM D638
Tensile Strength (Yield)	145	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	6.0	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	40	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	245	°C	ASTM D648A
Vicat Softening Temperature	240	°C	ASTM D1525 ¹
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (1.00 to 2.00 mm)	960	°C	IEC 60695-2-12

Glow Wire Ignition Temperature (1.00 to 2.00 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	275	°C	
Mold Temperature	90.0	°C	
NOTE			
1.	Loading 2 (50 N)		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT