

ESTOPLAST XU 400GY32

Polyamide 6

Ester Industries Ltd.

Message:

Polyamide 6 - Flame Retardant, Unfilled,

Automotive: Intake manifold, Electrical components and connectors

Electrical & Electronic: Low voltage switch gear/power distribution, Lighting, Power connectors , MCB,

General Information			
Additive	demoulding		
	Flame retardancy		
Features	Good demoulding performance		
	Flame retardancy		
Uses	Lighting Applications		
	Electrical/Electronic Applications		
	Connector		
	Application in Automobile Field		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	5.5	%	ISO 62
Equilibrium, 23°C, 50% RH	0.95	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	65.0	MPa	ASTM D638
Tensile Elongation (Break)	6.5	%	ASTM D638
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	45	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	185	°C	ASTM D648
1.8 MPa, not annealed	100	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (2.00 mm)	22	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.5 mm)	V-0	UL 94
Injection	Nominal Value	Unit
Drying Temperature	85 - 90	°C
Drying Time	3.0 - 4.0	hr
Rear Temperature	235 - 245	°C
Middle Temperature	235 - 255	°C
Nozzle Temperature	240 - 255	°C
Processing (Melt) Temp	240 - 255	°C
Mold Temperature	55 - 80	°C

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