

VESTOSINT® 1111 colored

Polyamide 12
Evonik Industries AG

Message:

VESTOSINT 1111 colored is a polyamide 12 powder suitable for all-purpose fluidized bed coating.

General Information			
Uses	Coating Applications		
Appearance	Unspecified Color		
Forms	Powder		
Physical	Nominal Value	Unit	Test Method
Density ¹ (23°C)	1.02	g/cm ³	ISO 1183
Apparent Density	> 0.44	g/cm ³	ISO 60
Water Absorption			ISO 62
Saturation, 100°C ²	1.9	%	
Saturation, 23°C ³	1.3	%	
Equilibrium, 23°C, 50% RH	0.50	%	
Particle Size Distribution			ISO 4610
< 32.0 µm ⁴	< 2.0	wt%	
< 100.0 µm	> 45.0	wt%	
< 250.0 µm	100.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	75		ISO 868
Ball Indentation Hardness ⁵	90.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	43.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	6.0	%	
Break	> 100	%	
Taber Abrasion Resistance (100 Cycles, 500 g, CS-17 Wheel)	< 1.00	mg	ASTM D1242
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	176	°C	ISO 3146
CLTE - Flow (23 to 55°C)	1.1E-4	cm/cm/°C	ISO 11359-2
Specific Heat	2350	J/kg/°C	DIN 53765
Thermal Conductivity	0.23 to 0.29	W/m/K	DIN 52612
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Electric Strength ⁶	90	kV/mm	IEC 60243-1
NOTE			

1.	Values from 300 µm foils of unpigmented VESTOSINT
2.	Immersion
3.	96%RH
4.	The value can reach 4% with effect colors
5.	H30
6.	K20/P50

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