

# Sylvin 4280-95 Natural

Polyvinyl Chloride  
Sylvin Technologies Incorporated

Message:  
Sylvin 4280-95 Natural Is A Vinyl Compound Formulated With A Non Ortho Phthalate Plasticizer For Extrusion Or Injection Molding Applications.

General Information	
Additive	Plasticizer
Features	Non-phthalate plasticizer
	General
Uses	Industrial application
	General
Appearance	Natural color
Processing Method	Extrusion
	Injection molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.55	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	95		ASTM D2240
Shaw A, 10 seconds	95		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	13.1	MPa	ASTM D638
Tensile Elongation (Break)	230	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	70.1	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-4.00	°C	ASTM D746
Melting Temperature	174 - 185	°C	

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