

RTP 2740 S-60A Z

Styrene Ethylene Butylene Styrene Block Copolymer

RTP Company

Message:

FDA Compliant Ingredients

General Information			
RoHS Compliance		Contact Manufacturer	
Processing Method		Injection Molding	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.16	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.5 to 2.5	%	ASTM D955
Moisture Content	0.040	%	
Peel Strength			
PP ¹	> 6.1	kN/m	
PP (30% VLF) ²	> 6.1	kN/m	
PP (50% VLF) ³	4.2	kN/m	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	60		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ⁴ (100% Strain, 3.18 mm)	2.76	MPa	ASTM D412
Tensile Strength ⁵ (Break, 3.20 mm)	6.21	MPa	ASTM D412
Tensile Elongation ⁶ (Break)	500	%	ASTM D412
Tear Strength ⁷	31.5	kN/m	ASTM D624
Compression Set ⁸			ASTM D395B
23°C, 22 hr	16	%	
70°C, 22 hr	40	%	
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	76.7	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	163 to 204	°C	
Mold Temperature	15.6 to 37.8	°C	
NOTE			
1.	90°, 20 in/min, RTP 55, Overmold Failure		
2.	90°, 20 in/min, RTP 55, Overmold Failure		

3.	90°, 20 in/min, RTP 55, Interface Failure
4.	Die C, 510 mm/min
5.	Die C, 500 mm/min
6.	Die C, 500 mm/min
7.	Die C
8.	Type 2

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