

Dynacom 304-G15

Polyamide 66

Dynachem Co. Ltd.

Message:

Dynacom 304-G15 is a Polyamide 66 (Nylon 66) material. It is available in Asia Pacific. Primary attribute of Dynacom 304-G15: Flame Rated.

General Information				
UL YellowCard		E164708-224840		
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.48	--	g/cm ³	ASTM D792
Molding Shrinkage - Flow ¹	0.80 to 1.2	--	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.90	--	%	ASTM D570
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (R-Scale)	120	--		ASTM D785
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Strength ²	113	88.0	MPa	ASTM D638
Tensile Elongation ³ (Break)	5.0	5.0	%	ASTM D638
Flexural Modulus ⁴	5680	3300	MPa	ASTM D790
Flexural Strength ⁵	176	132	MPa	ASTM D790
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	59	78	J/m	ASTM D256
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	220	--	°C	ASTM D648
Vicat Softening Temperature	240	--	°C	ASTM D1525 ⁶
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	8.0E+14	--	ohms·cm	ASTM D257
Dielectric Strength (1.00 mm)	23	--	kV/mm	ASTM D149
Arc Resistance	70.0	--	sec	ASTM D495
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (0.0313 mm)	V-0	--		UL 94
Additional Information	Dry	Conditioned	Unit	
Conditioned Moisture Content	--	1.5	%	
NOTE				
1.	Thickness: 2 to 3 mm			
2.	5.0 mm/min			

3.	5.0 mm/min
4.	3.0 mm/min
5.	3.0 mm/min
6.	Loading 1 (10 N)

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