

Infino HF-3200H

Polycarbonate
SAMSUNG SDI CO., LTD.

Message:

Infino HF-3200H is a Polycarbonate (PC) product filled with glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Primary characteristic: flame rated.

General Information			
UL YellowCard	E115797-100468271		
Filler / Reinforcement	Glass Fiber		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/10.0 kg)	11	g/10 min	ASTM D1238, ISO 1133
Ash Content	19	%	ISO 3451
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	4800	MPa	ASTM D638
--	5100	MPa	ISO 527-2/50
Tensile Strength			
Yield ²	78.0	MPa	ASTM D638
Yield	110	MPa	ISO 527-2/50
Break ³	110	MPa	ASTM D638
Break	115	MPa	ISO 527-2/50
Tensile Elongation			
Break ⁴	4.3	%	ASTM D638
Break	3.7	%	ISO 527-2/50
Flexural Modulus			
-- ⁵	4600	MPa	ASTM D790
-- ⁶	5800	MPa	ISO 178
Flexural Strength			
-- ⁷	120	MPa	ASTM D790
-- ⁸	170	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁹ (23°C)	14	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.18 mm	140	J/m	ASTM D256
23°C ¹⁰	12	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load			
0.45 MPa, Unannealed, 6.40 mm	145	°C	ASTM D648
0.45 MPa, Unannealed, 4.00 mm	146	°C	ISO 75-2/B
0.45 MPa, Annealed	146	°C	ISO 75-2/B
1.8 MPa, Unannealed, 6.40 mm	140	°C	ASTM D648
1.8 MPa, Unannealed, 4.00 mm	142	°C	ISO 75-2/A
1.8 MPa, Annealed, 4.00 mm	142	°C	ISO 75-2/A
Vicat Softening Temperature	150	°C	ISO 306/B50
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature			
--	120	°C	
Desiccant Dryer	110	°C	
Drying Time			
--	4.0 to 6.0	hr	
Desiccant Dryer	2.0 to 4.0	hr	
Suggested Max Moisture	< 0.050	%	
Rear Temperature	250 to 260	°C	
Middle Temperature	260 to 270	°C	
Front Temperature	280 to 285	°C	
Nozzle Temperature	285	°C	
Mold Temperature	70.0 to 100	°C	
Injection Pressure	68.6 to 226	MPa	
Back Pressure	0.490 to 1.96	MPa	
Screw Speed	50 to 150	rpm	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	50 mm/min		
5.	2.8 mm/min		
6.	2.0 mm/min		
7.	2.8 mm/min		
8.	2.0 mm/min		
9.	Thickness: 4 mm		
10.	Thickness: 4 mm		

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