

Marlex® HXB TR-512

High Density (HMW) Polyethylene
Chevron Phillips Chemical Company LLC

Message:

Marlex® HXB TR-512 is a High Density (HMW) Polyethylene material. It is available in Latin America or North America for blow molding or extrusion. Important attributes of Marlex® HXB TR-512 are:

- Chemical Resistant
- Creep Resistant
- Eco-Friendly/Green
- Food Contact Acceptable
- Hexene Comonomer

Typical applications include:

- Containers
- Food Contact Applications
- Tanks

General Information			
Features	Durable		
	Food Contact Acceptable		
	Good Chemical Resistance		
	Good Creep Resistance		
	Good Impact Resistance		
	Hexene Comonomer		
	High ESCR (Stress Crack Resist.)		
	Med.-Wide Molecular Weight Distrib.		
	Recyclable Material		
	Ultra High Molecular Weight		
Uses	Drums		
	Industrial Tanks		
Agency Ratings	ASTM D 4976-PE235		
	FDA 21 CFR 177.1520(c) 3.2a		
Forms	Pellets		
Processing Method	Blow Molding		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.954	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	5.5	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (100% Igepal, Compression Molded, F50)	> 1000	hr	ASTM D1693B

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, Compression Molded)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, Compression Molded)	29.0	MPa	ASTM D638
Tensile Elongation ² (Break, Compression Molded)	800	%	ASTM D638
Flexural Modulus - Tangent ³ (Compression Molded)	1340	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength ⁴ (Compression Molded)	450	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Compression Molded)	74.0	°C	ASTM D648
Brittleness Temperature	< -75.0	°C	ASTM D746A
Vicat Softening Temperature	126	°C	ASTM D1525 ⁵
NOTE			
1.	Type IV, 51 mm/min		
2.	Type IV, 51 mm/min		
3.	13 mm/min		
4.	Type S		
5.	Rate A (50°C/h), Loading 1 (10 N)		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

