

GAPEX® RPP20EU95HB ALMOND

Polypropylene Copolymer

Ferro Corporation

Message:

GAPEX®RPP20EU95HB ALMOND is a polypropylene copolymer (PP Copoly) material, which contains a 21% glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

GAPEX®The main features of RPP20EU95HB ALMOND are:

flame retardant/rated flame

Chemical coupling

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 21% filler by weight		
Features	Chemical coupling		
Appearance	Almond		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.5	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.50	%	ASTM D955
Transverse flow	0.90	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	65.5	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	5.0	%	ASTM D638
Flexural Modulus			ASTM D790
1% secant: 23°C	3650	MPa	ASTM D790
Tangent: 23°C	3830	MPa	ASTM D790
Flexural Strength (23°C)	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	120	J/m	ASTM D256
Unnotched Izod Impact (23°C)	610	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	158	°C	ASTM D648
1.8 MPa, not annealed	143	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
Additional Information			
Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.			
Injection	Nominal Value	Unit	
Drying Temperature	71.1 - 82.2	°C	

Drying Time	2.0 - 4.0	hr
Rear Temperature	221 - 238	°C
Middle Temperature	227 - 243	°C
Front Temperature	232 - 260	°C
Nozzle Temperature	232 - 260	°C
Processing (Melt) Temp	221 - 238	°C
Mold Temperature	37.8 - 65.6	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 - 0.345	MPa
Cushion	5.08 - 12.7	mm

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Recommended distributors for this material

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