

UNIVAL™ DMDB-6200 NT 7

High Density Polyethylene Resin

The Dow Chemical Company

Message:

Unival™ DMDB-6200 NT 7 High Density Polyethylene (HDPE) Resin is a multipurpose polymer designed for high speed production of blow molded containers used to package household industrial chemicals (e.g., detergents, bleach, fabric softeners), toiletries and cosmetics (e.g. shampoos, creams, lotions, etc.), health and medicinal aids, and food products. In addition, it can be blow molded into other thin walled parts and houseware items, and also can be extruded into profiles.

Main Characteristics

Excellent stress crack resistance and rigidity

High impact strength

Moderate swell

High melt strength

Complies with:

U.S. FDA 21 CFR 177.1520(c) 3.2a

U.S. FDA-DMF

Canadian HPFB No Objection (with Limitations)

EU, No 10/2011

Consult the regulations for complete details.

| General Information | | | |
|---|-----------------------------|-------------------|-------------|
| Agency Ratings | DMF not rated | | |
| | FDA 21 CFR 177.1520(c) 3.2a | | |
| | HPFB (Canada) No Objection | | |
| | Europe No 10/2011 | | |
| Forms | Particle | | |
| Processing Method | Blow molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.953 | g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) | | | ASTM D1238 |
| 190°C/2.16 kg | 0.38 | g/10 min | ASTM D1238 |
| 190°C/21.6 kg | 33 | g/10 min | ASTM D1238 |
| Environmental Stress-Cracking Resistance (50°C, 100% Igepal, F50) | 80.0 | hr | ASTM D1693B |
| Hardness | Nominal Value | Unit | Test Method |
| Durometer Hardness (Shore D) | 61 | | ASTM D2240 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | | | ASTM D638 |
| Yield | 26.9 | MPa | ASTM D638 |
| Fracture | 31.0 | MPa | ASTM D638 |
| Tensile Elongation | | | ASTM D638 |
| Yield | 7.0 | % | ASTM D638 |
| Fracture | 1000 | % | ASTM D638 |
| Flexural Modulus - 2% Secant | 1000 | MPa | ASTM D790B |

| Impact | Nominal Value | Unit | Test Method |
|--|---------------|-------------------|-----------------|
| Tensile Impact Strength ¹ | 168 | kJ/m ² | ASTM D1822 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 72.8 | °C | ASTM D648 |
| Brittleness Temperature | < -76.1 | °C | Internal method |
| Vicat Softening Temperature | 129 | °C | ASTM D1525 |
| Melting Temperature (DSC) | 131 | °C | Internal method |
| Peak Crystallization Temperature (DSC) | 118 | °C | Internal method |
| Additional Information | | | |
| 根据 ASTM D 4976 进行基板模制和测试. | | | |
| NOTE | | | |

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