

SCANLON A 6005

Acrylonitrile Butadiene Styrene + Nylon
Polykemi AB

Message:

PA/ABS-Blend

General Information				
Physical	Dry	Conditioned	Unit	Test Method
Density	1.08	--	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/5.0 kg)	14	--	g/10 min	ISO 1133
Molding Shrinkage				ISO 294-4
Across Flow	0.80 to 1.0	--	%	
Flow	0.80 to 1.0	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	62	--		ASTM D2240
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Stress	45.0	40.0	MPa	ISO 527-2
Tensile Strain (Break)	> 80	> 120	%	ISO 527-2
Flexural Modulus (23°C)	1800	1600	MPa	ISO 178
Flexural Stress	60.0	50.0	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179
-20°C	--	20	kJ/m ²	
23°C	50	55	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature ¹				
0.45 MPa, Unannealed	96.0	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	62.0	--	°C	ISO 75-2/A
Vicat Softening Temperature				
--	190	--	°C	ISO 306/A50
--	110	--	°C	ISO 306/B50
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	--		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	--	°C	IEC 60695-2-13
NOTE				
1.	120°C/hr			

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