## Baytec® MP-090 (BDO)

Polyurethane (Polyether, MDI)

Covestro - PUR

## Message:

Baytec MP-090 is a modified diphenylmethane diisocyanate (MDI)-terminated polyether prepolymer based on polypropylene ether glycol (PPG). This prepolymer is used in the manufacture of cast polyurethane elastomers. As with any product, use of Baytec MP-090 prepolymer in a given application must be tested (including field testing, etc.) in advance by the user to determine suitability.

| General Information   |               |      |             |
|---|---------------|------|-------------|
| Forms   | Liquid        |      |             |
| Hardness  | Nominal Value |      | Test Method |
| Durometer Hardness (Shore A)                                  | 85            |      | ASTM D2240  |
| Mechanical  | Nominal Value | Unit | Test Method |
| Taber Abrasion Resistance (1000 Cycles<br>1000 g, H-18 Wheel) | ;<br>90.0     | mg   | ASTM D4066  |
| Compression Deflection  |               |      | ASTM D575   |
| 10%   | 1.90          | MPa  | ASTM D575   |
| 15%   | 2.90          | MPa  | ASTM D575   |
| 2%  | 0.276         | MPa  | ASTM D575   |
| 20%   | 3.96          | MPa  | ASTM D575   |
| 25%   | 5.17          | MPa  | ASTM D575   |
| 5%  | 0.896         | MPa  | ASTM D575   |
| 50%   | 16.3          | MPa  | ASTM D575   |
| Elastomers  | Nominal Value | Unit | Test Method |
| Tensile Stress  |               |      | ASTM D412   |
| 100% strain   | 6.83          | MPa  | ASTM D412   |
| 200% strain   | 10.9          | MPa  | ASTM D412   |
| 300% strain   | 19.0          | MPa  | ASTM D412   |
| Tensile Strength (Break)                                      | 34.5          | MPa  | ASTM D412   |
| Tensile Elongation (Break)                                    | 410           | %    | ASTM D412   |
| Tear Strength   |               |      |             |
| 1   | 63.0          | kN/m | ASTM D624   |
| Cracking  | 16            | kN/m | ASTM D1938  |
| Compression Set (70°C, 22 hr)                                 | 45            | %    | ASTM D395   |
| Bayshore Resilience   | 20            | %    | ASTM D2632  |

Additional Information

Appearance: Pale yellow liquidNCO: 8.95 to 9.24 wt%Specific Gravity at 80°C: 1.07Specific Gravity at 100°C: 1.06Viscosity at 80°C: 255 mPa-sViscosity at 100°C: 115 mPa-sNCO/OH Ratio: 1.05Stoichiometry: 95% TheoryPrepolymer Temperature: 80 to 90°CExtender Temperature: 25 to 70°CMold Temperature: 90 to 110°CPot Life: 4.7 minDemold: 45 min

NOTE

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