

POLYMAN® FSAN 35 GF

Styrene Acrylonitrile

A. Schulman Europe

Message:

35% glass fibre reinforced SAN grade for parts with high mechanical strength and high dimensional stability

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 35% filler by weight		
Features	Good dimensional stability		
	High strength		
Processing Method	Injection molding		
Resin ID (ISO 1043)	SAN-GF		
Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	5.00	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	77.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12500	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	96.0	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	1.0	%	ISO 527-2/1A/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	3.0	kJ/m ²	ISO 179/1eA
23°C	4.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	9.0	kJ/m ²	ISO 179/1eU
23°C	15	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	101	°C	ISO 75-2/Bf
1.8 MPa, not annealed	98.0	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	112	°C	ISO 306/A50
--	105	°C	ISO 306/B50
Additional Information			

1.)

Not for use in food contact applications2.)

Not for use in medical or pharmaceutical applications

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