

LIHAN® B9706EP

Polyamide 6
Nanjing Lihan Chemical Co., Ltd.

Message:

LIHAN® B9706EP is a Polyamide 6 (Nylon 6) product. It can be processed by injection molding and is available in Asia Pacific. Primary characteristic: flame rated.

General Information				
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.52	--	g/cm ³	ISO 1183
Molding Shrinkage	0.10 to 0.30	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.70 to 1.1	--	%	ISO 62
Water Content	5.0 to 6.0	--	%	ISO 62
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (R-Scale)	120	--		ISO 2039-2
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Stress (Break)	155	--	MPa	ISO 527-2
Tensile Strain (Break)	3.0	--	%	ISO 527-2
Flexural Modulus	8500	--	MPa	ISO 178
Flexural Stress	200	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact Strength	8.5	--	kJ/m ²	ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	215	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	190	--	°C	ISO 75-2/A
Melting Temperature	220	--	°C	DSC
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	ASTM D257
Dielectric Strength	17	--	kV/mm	ASTM D149
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.59 mm)	V-0	--		UL 94
Injection	Dry	Unit		
Processing (Melt) Temp	245 to 270		°C	
Mold Temperature	80.0 to 90.0		°C	

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