

Titacon® EX910

Acetal (POM) Copolymer

Titan Plastics Compounds Co., Ltd.

Message:

Titacon® EX910 is a polyoxymethylene (POM) copolymer material. This product is available in the Asia-Pacific region and is processed by injection molding.

Titacon® The main features of EX910 are:

flame retardant/rated flame

carbon black

General Information			
Additive	Carbon black		
Features	Antistatic property		
Appearance	Natural color		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Molding Shrinkage ¹ (3.00 mm)	1.6 - 2.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	45.0	MPa	ISO 527-2
Tensile Strain (Break)	> 20	%	ISO 527-2
Flexural Modulus	1750	MPa	ISO 178
Flexural Stress	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	5.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	95.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+6 - 1.0E+8	ohms	IEC 60093
Volume Resistivity	1.0E+5	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	170 - 200	°C	
Mold Temperature	60.0 - 100	°C	
Injection instructions			
Injection Pressure: 30 to 70%Injection Velocity: 20 to 50%			
NOTE			
1.	50x70x3 mm		

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Recommended distributors for this material

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