# HIPOLEN P® FL 6C

### Polypropylene Homopolymer

HIPOL A.D.

#### Message:

General Information

Hipolen® P FL 6C is a homopolymer, suitable for Biaxially oriented films.

Typical applications of Hipolen® P FL 6C are BOPP, packaging film for food, film suitable for lacquering.

Hipolen® PFL 6C has a wide range of approval for contact with food but for specific applications, reference should be made to Hipol chemical industry.

Features	Homopolymer		
	Workability, good		
	Compliance of Food Exposure		
Uses	Bi-axially Oriented Film		
	Films		
	Food packaging		
Forms	Particle		
Processing Method	Blow molding		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.910	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.4	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	28.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	9.0	%	ASTM D638
Fracture	900	%	ASTM D638
Flexural Modulus	1300	МРа	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	38	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	90.0	°C	ISO 75-2/B
Vicat Softening Temperature	145	°C	ISO 306/A50
Extrusion	Nominal Value	Unit	
Melt Temperature	230 - 270	°C	
Extrusion instructions			

Melt temperature tubular film: 210 to 250°CStretch oven temperature: 150 to 160°C

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#### Recommended distributors for this material

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