

DOWLEX™ 2388

Polyethylene Resin

The Dow Chemical Company

Message:

DOWLEX 2388 Polyethylene Resin is an ethylene/octene-1 copolymer produced in the proprietary solution process of The Dow Chemical Company. It has a unique molecular structure with a controlled side chain distribution, which provides excellent stress crack resistance properties combined with outstanding Long Term Hydrostatic Strength.

Applications:

Pipes for hot and cold water systems, e.g.:

Hot / cold drinking water distribution

Radiator connections

Heating / cooling applications

Mono- and multi-layer pipe

Industrial applications.

Main Characteristics:

Suitable for elevated temperatures without crosslinking

Outstanding taste and odor performance

Excellent processability.

Processing Recommendations:

DOWLEX 2388 Polyethylene Resin is easy to process on traditional PE processing equipment. Typical extrusion temperatures for processing range from 190 to 230 °C. For further information see our Extrusion Guideline.

Complies with:

EU, No 10/2011

U.S. FDA 21 CFR 177.1520

Consult the regulations for complete details.

General Information			
Agency Ratings	EU No 10/2011		
	FDA 21 CFR 177.1520		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	0.941	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR)			ISO 1133
190°C/2.16 kg	0.55	g/10 min	
190°C/5.0 kg	1.9	g/10 min	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 2.00 mm, Compression Molded)	61		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (2.00 mm, Compression Molded)	645	MPa	ISO 527-2
Tensile Stress			ISO 527-2/50
Yield, 2.00 mm, Compression Molded	20.3	MPa	
Break, 2.00 mm, Compression Molded	37.0	MPa	
Tensile Strain			ISO 527-2/50
Yield, 2.00 mm, Compression Molded	14	%	

Break, 2.00 mm, Compression Molded	780	%	
Flexural Modulus (2.00 mm, Compression Molded)	660	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	23	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	125	°C	ISO 306
CLTE - Flow (20 to 70°C)	1.8E-4	cm/cm/°C	DIN 53752
Thermal Conductivity (60°C)	0.40	W/m/K	DIN 52612

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