

RTP 104 CC FR A

Polypropylene
RTP Company

Message:
Glass Fiber - Chemically Coupled - Flame Retardant - Non PBB/PBDE

General Information			
UL YellowCard	E84658-100108488		
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Features	Chemically Coupled		
	Flame Retardant		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.47	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0 to 4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.15 to 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.030	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7930	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	2.5 to 4.0	%	ASTM D638
Flexural Modulus	6550	MPa	ASTM D790
Flexural Strength	114	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	157	°C	
1.8 MPa, Unannealed	149	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	ESD STM11.11
Dielectric Strength ¹ (in Oil)	24	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.30		ASTM D150
Dissipation Factor (1 MHz)	3.0E-3		ASTM D150

Arc Resistance	85.0	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
3.00 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	
NOTE			

1. Method A (Short-Time)

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