

# RTP 131 HF

Polypropylene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Talc filler, 10% filler by weight		
Features	High liquidity		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.968	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	1.5 - 1.9	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	2620	MPa	ASTM D638
Tensile Strength	33.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	10	%	ASTM D638
Flexural Modulus (Injection Molded)	1720	MPa	ASTM D790
Flexural Strength (Injection Molded)	47.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	27	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	850	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded)	110	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm)	HB	UL 94	
Additional Information			
The value listed as Flammibility, UL 94, was tested in accordance with RTP Company methods.			
Injection	Nominal Value	Unit	
Rear Temperature	193 - 227	°C	
Middle Temperature	193 - 227	°C	

Front Temperature	193 - 227	°C
Mold Temperature	32.0 - 66.0	°C
Injection Pressure	7.00 - 103	MPa

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Recommended distributors for this material

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