

RTP 900 P-1720

Polysulfone
RTP Company

Message:
UL94

General Information			
UL YellowCard		E84658-251601	
RoHS Compliance		Contact Manufacturer	
Processing Method		Injection Molding	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 to 0.90	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.22	%	ASTM D570
Moisture Content	0.15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2760	MPa	ASTM D638
Tensile Strength	72.4	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1600	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	179	°C	
1.8 MPa, Unannealed	174	°C	
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.00 mm	V-1		
1.50 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	135	°C	
Drying Time	4.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	332 to 371	°C	
Mold Temperature	93.3 to 149	°C	
Injection Pressure	68.9 to 124	MPa	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

