

Polimid A 25 GF V0HFR KW

Polyamide 66

Poliblend S.p.a.

Message:

Polimid A 25 GF V0HFR KW is a Polyamide 66 (Nylon 66) material filled with 25% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, or Latin America.

Important attributes of Polimid A 25 GF V0HFR KW are:

- Flame Rated
- Flame Retardant
- Halogen Free
- Heat Resistant

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Flame Retardant		
Features	Good Thermal Aging Resistance		
	Halogen Free		
	Low (to None) Phosphorus Content		
	Self Extinguishing		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm ³	ISO 1183
Molding Shrinkage	0.40 to 0.60	%	
Water Absorption (23°C, 24 hr)	0.50	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8500	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	135	MPa	
Break	135	MPa	
Tensile Strain			ISO 527-2
Yield	2.5	%	
Break	2.5	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	8.0	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	65	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	255	°C	ISO 75-2/B
1.8 MPa, Unannealed	240	°C	ISO 75-2/A
Continuous Use Temperature ¹	120	°C	
Vicat Softening Temperature	250	°C	ISO 306/A120

Ball Pressure Test (165°C)	Pass		IEC 60695-10-2
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	> 600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	800	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	> 3.0	hr	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	80.0 to 90.0	°C	
NOTE			
1.	Without Load		

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