Grilon® BM 16 nat

Polyamide

EMS-GRIVORY

Message:

Grilon® BM 16 nat is a Polyamide material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for blown film or cast film. Primary attribute of Grilon® BM 16 nat: High Viscosity.

Typical applications include:

Film

Coating Applications

Food Contact Applications

General Information		
Features	Barrier Resin	
	High Viscosity	
Uses	Cast Film	
	Film	
	Oriented Film	
	Paper Coatings	
Agency Ratings	EU Food Contact, Unspecified Rating	
Appearance	Clear/Transparent	
	Natural Color	
Forms	Granules	
Processing Method	Blown Film	
	Cast Film	

Physical	Dry	Conditioned	Unit	Test Method
Density	1.09		g/cm³	ISO 1183
Melt Volume-Flow Rate				
(MVR) (275°C/5.0 kg)	100		cm³/10min	ISO 1133
Water Absorption				ISO 62
Saturation, 23°C	10		%	
Equilibrium, 23°C, 50%				
RH	3.0		%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus		500	MPa	ISO 527-2
Films	Dry	Conditioned	Unit	Test Method
Water Vapor Transmission				
Rate (23°C, 85% RH, 50 μm)	16		g/m²/24 hr	DIS 15106-1/-2
Oxygen Permeability				DIS 15105-1/-2
23°C, 50.0 μm ¹	90		cm³/m²/bar/24 hr	

23°C, 50.0 μm ²	70		cm³/m²/bar/24 hr	
Carbon Dioxide Transmission Rate				DIS 15105-1/-2
23°C, 50.0 μm ³	200		cm³/m²/bar/24 hr	
23°C, 50.0 μm ⁴	300		cm³/m²/bar/24 hr	
Thermal	Dry	Conditioned	Unit	Test Method
Melting Temperature ⁵	164		°C	ISO 11357-3
Optical	Dry	Conditioned		Test Method
Gloss (60°, 50.0 μm)	64			ISO 2813
NOTE				
1.	0% RH			
2.	85% RH			
3.	0% RH			
4.	85% RH			
5.	10°C/min			

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