

Stylac™ R340T

Acrylonitrile Styrene Copolymer
Asahi Kasei Chemicals Corporation

Message:

Stylac™ R340T is an Acrylonitrile Styrene Copolymer (AS) product filled with glass fiber. It is available in Africa & Middle East, Asia Pacific, or Europe.
Typical application: Industrial Applications.
Characteristics include:
Flame Rated
High Strength

General Information			
UL YellowCard	E171626-225695		
Filler / Reinforcement	Glass Fiber		
Features	High Strength		
Uses	Industrial Applications		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.21	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	4.6	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	4.00	cm³/10min	ISO 1133
Molding Shrinkage - Flow	0.15 to 0.35	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	125	MPa	ISO 527-2/5
Flexural Modulus ¹	8000	MPa	ISO 178
Flexural Stress ²	184	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	107	°C	ISO 75-2/A
CLTE - Flow	2.8E-5	cm/cm/°C	ASTM D696
RTI Elec	50.0	°C	UL 746
RTI Imp	50.0	°C	UL 746
RTI Str	50.0	°C	UL 746
Ball Pressure Test ³	100	°C	EMAC
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	Registered Number: B-1574		

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