

RTP 300 GB 20 FR

Polycarbonate
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass beads, 20% filler by weight		
Additive	Flame retardancy		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2900	MPa	ASTM D638
Tensile Strength	55.2	MPa	ASTM D638
Tensile Elongation (Break)	9.0	%	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	89.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1200	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	138	°C	ASTM D648
1.8 MPa, not annealed	132	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.59 mm, RTP Tested)	V-0	UL 94
Additional Information		
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 7mil/in.		
Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.020	%
Suggested Max Regrind	20	%
Rear Temperature	288 - 343	°C
Middle Temperature	288 - 343	°C
Front Temperature	288 - 343	°C
Mold Temperature	65.6 - 121	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

