

Delrin® 500T NC010

ACETAL RESIN

DuPont Performance Polymers

Message:

Toughened Medium Viscosity Acetal Homopolymer

General Information			
UL YellowCard	E41938-257639		
Additive	Lubricant		
	Mold Release		
Features	Lubricated		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Modulus vs. Temperature (ISO 11403-1)		
	Shear Stress vs. Shear Rate (ISO 11403-1)		
	Specific Volume vs Temperature (ISO 11403-2)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Part Marking Code (ISO 11469)	>POM-I<		
Resin ID (ISO 1043)	POM-I		
Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	12	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	10.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.6	%	
Flow	1.7	%	
Water Absorption			ISO 62
23°C, 24 hr, 2.00 mm	0.82	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	0.21	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ISO 2039-2
M-Scale	79		
R-Scale	117		
Mechanical	Nominal Value	Unit	Test Method

Tensile Modulus	2300	MPa	ISO 527-2
Tensile Stress (Yield)	56.0	MPa	ISO 527-2
Tensile Strain (Yield)	18	%	ISO 527-2
Nominal Tensile Strain at Break	35	%	ISO 527-2
Tensile Creep Modulus			ISO 899-1
1 hr	2300	MPa	
1000 hr	1200	MPa	
Flexural Modulus	2100	MPa	ISO 178
Flexural Stress (3.5% Strain)	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	9.0	kJ/m ²	
23°C	14	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	330	kJ/m ²	
23°C	No Break		
Notched Izod Impact Strength			ISO 180/1A
-40°C	9.0	kJ/m ²	
23°C	14	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	146	°C	ISO 75-2/B
1.8 MPa, Unannealed	78.0	°C	ISO 75-2/A
Vicat Softening Temperature	140	°C	ISO 306/B50
Melting Temperature ¹	178	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	1.3E-4	cm/cm/°C	
Transverse	1.2E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Relative Permittivity			IEC 60250
100 Hz	3.60		
1 MHz	3.60		
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate (1.00 mm)	48	mm/min	ISO 3795
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.50 mm	HB		
Additional Information	Nominal Value	Unit	Test Method
Emission	< 8.00	mg/kg	VDA 275

NOTE

1. 10°C/min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

