

NILAMID® A3 GB20

Polyamide 66

Nilit Plastics

Message:

NILAMID® A3 GB20 is a Polyamide 66 (Nylon 66) compound, 20% glass bead reinforced, heat stabilized.

This compound is intended for injection molding.

NILAMID® A3 GB20 is primarily designed for the Automotive industry. It is also suitable for Electrical and Electronic or Industrial & Consumer applications.

General Information			
Filler / Reinforcement	Glass Bead,20% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Uses	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.26	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.8	%	
Flow : 23°C	1.8	%	
Water Absorption			ISO 62
23°C, 24 hr	2.2	%	
Saturation, 23°C	7.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3650	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	80.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	6.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	32	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	110	°C	ISO 75-2/A
Continuous Use Temperature ¹	100	°C	IEC 60216
Ball Pressure Test			IEC 60695-10-2
125°C	Pass		

165°C	Pass		
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index (3.20 mm, Solution A)	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
NOTE			
1.	20000 hr		

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