Quadrant EPP Semitron® ESd 420 V

Polyether Imide

Quadrant Engineering Plastic Products

Message:

Quadrant EPP Semitron® ESd 420 V is a Polyether Imide (PEI) product. It can be processed by compression molding and is available in North America. Typical application: Electrical/Electronic Applications. Characteristics include: Flame Rated Antistatic Chemical Resistant

General Information			
Additive	Antistatic		
Features	Alcohol Resistant		
	Antistatic		
Uses	Electrical/Electronic Applications		
Processing Method	Compression Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.51	g/cm³	ASTM D792
Water Absorption			ASTM D570
24 hr	0.21	%	
Saturation	1.4	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
E-Scale	78		
M-Scale	110		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6270	MPa	ASTM D638
Tensile Strength (Ultimate)	68.9	MPa	ASTM D638
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	6270	MPa	ASTM D790
Flexural Strength (Yield)	109	MPa	ASTM D790
Compressive Modulus	3760	MPa	ASTM D695
Compressive Strength (10% Strain)	154	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	27	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	216	°C	ASTM D648
Maximum Use Temperature - Long Term, Air	171	°C	

Glass Transition Temperature	216	°C	ASTM D3418
CLTE - Flow ¹ (-40 to 149°C)	2.7E-5	cm/cm/°C	ASTM E831
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity ²	1.0E+6 to 1.0E+9	ohms	Internal Method
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.18 mm, Estimated Rating)	V-0		UL 94
NOTE			
1.	68°F		
2.	EOS/ESD S11.11		

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