

LNP™ THERMOCOMP™ RC004SXS

compound

Polyamide 66

SABIC Innovative Plastics

Message:

LNP THERMOCOMP RC004SXS is a compound based on PA 66 resin containing Carbon Fiber. Added features include; Heat Stabilized, Electrically Conductive.

Also known as: LNP* THERMOCOMP* Compound RC-1004 HS

Product reorder name: RC004SXS

General Information			
Filler / Reinforcement	Carbon fiber reinforced material		
Additive	heat stabilizer		
Features	Conductivity		
	Thermal Stability		
RoHS Compliance	RoHS compliance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm ³	ISO 1183
Molding Shrinkage - Flow	0.10 - 0.30	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	200	MPa	ISO 527-2/5
Tensile Strain (Break)	3.0	%	ISO 527-2/5
Flexural Modulus ¹	10500	MPa	ISO 178
Flexural Stress	269	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ² (23°C)	7.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ³ (23°C)	35	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁴ (1.8 MPa, Unannealed, 64.0 mm Span)	250	°C	ISO 75-2/Af
CLTE - Flow (23 to 60°C)	1.7E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 - 1.0E+4	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 - 0.25	%	
Rear Temperature	266 - 277	°C	

Middle Temperature	282 - 293	°C
Front Temperature	293 - 304	°C
Processing (Melt) Temp	282 - 304	°C
Mold Temperature	93.3 - 110	°C
Back Pressure	0.172 - 0.344	MPa
Screw Speed	30 - 60	rpm

NOTE

1. 2.0 mm/min
2. 80*10*4
3. 80*10*4
4. 80*10*4 mm

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

