

Ducor® DE3240R

Polypropylene Random Copolymer

Ducor Petrochemicals BV

Message:

Ducor DE3240R is a propylene random copolymer, suitable for injection molding applications. The product is clarified and contains an anti-electrostatic agent. Ducor DE3240R features very good transparency and aesthetic appearance, a good balance of stiffness and impact strength, good organoleptics, low blooming, good flow, and energy & cycle time savings.

Food Contact Applications: This grade is in compliance with most regulations regarding food contact applications (EU, FDA). Specific information is available upon request.

Applications

High transparency thin walled packaging, food containers, boxes and houseware,

General Information	
Additive	Antistatic Clarifier
Features	Antistatic Food Contact Acceptable Good Flow Good Organoleptic Properties High Clarity Low Blooming Pleasing Surface Appearance Random Copolymer
Uses	Food Containers Household Goods Thin-walled Packaging Transparent Parts
Agency Ratings	EC 1907/2006 (REACH) EC 1935/2004 EN 71-3 EU 10/2011 EU 2000/53/EC EU 2002/96/EC (WEEE) EU 2005/84/EC EU 94/62/EC FDA 21 CFR 177.1520(a) 3 (i) FDA 21 CFR 177.1520(c) 3.1a
RoHS Compliance	RoHS Compliant

Appearance	Clear/Transparent		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.910	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	25	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1100	MPa	ISO 527-2/1
Tensile Stress (Yield)	28.0	MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	12	%	
Break	> 50	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
0°C	2.0	kJ/m ²	
23°C	5.5	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
0°C	67	kJ/m ²	
23°C	190	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
0°C	2.0	kJ/m ²	
23°C	4.5	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	75.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	50.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	130	°C	ISO 306/A
--	72.0	°C	ISO 306/B
Melting Temperature (DSC)	151	°C	ISO 3146
Optical	Nominal Value	Unit	Test Method
Haze (1000 µm, Injection Molded)	8.0	%	ASTM D1003

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