

# Electroblend® PP-1804

Polypropylene Homopolymer

Colour Image Plastic Compound Sdn. Bhd. (CIPC)

## Message:

Electroblend® PP-1804 is a conductive polypropylene compound characterized by medium melt flow rate.

General Information			
Features	Electrically Conductive		
	Good Thermal Stability		
	Medium Flow		
Uses	Automotive Applications		
	Electrical/Electronic Applications		
	Industrial Parts		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.03	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.2 to 1.4	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	25.0	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	1230	MPa	ASTM D790
Flexural Strength	41.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 4.00 mm)	65.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3 to 1.0E+5	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	185 to 190	°C	
Middle Temperature	190 to 195	°C	
Front Temperature	195 to 210	°C	
Nozzle Temperature	210 to 220	°C	
Processing (Melt) Temp	190 to 220	°C	

Mold Temperature	60.0 to 90.0	°C
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#### Recommended distributors for this material

### Susheng Import & Export Trading Co., Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

