# Dyna-Purge® F

## **Proprietary**

Dyna-Purge, division of Shuman Plastics

### Message:

Designed for quick color changes

DYNA-PURGE F is a non-abrasive, non-chemical engineered thermoplastic purging compound with a proprietary additive, formulated to flow naturally through the barrel and hot runner system of the injection molding machine, as well as extrusion equipment.

**FEATURES & BENEFITS:** 

Excellent for color changes, resin changes, preventative machine maintenance, and before manual cleaning

Developed for purging through hot runner systems and other equipment with tight clearances

Effective through a wide temperature range 320°F to 575°F(160°C to 302°C)

Easy to use - no process adjustment necessary - use at the resident resin processing temperature and RPM speed

Safe, non-hazardous, with no chemicals - ingredients are FDA compliant

Heat stable - recommended during shutdown and start -up

Low "cost-per-purge" - only small quantity needed to be effective

No mixing required - simply use "as is"

Unlimited shelf life

General Information	
Uses	Cleaning compound
Agency Ratings	FDA not rated
Forms	Particle
Processing Method	Compound extrusion
	Extrusion
	Injection molding

#### Additional Information

Applications:

Injection - cold and hot runners Extrusion - compounding

Temperature Range: 320 - 575°F (160 - 302°C)

Types of Resins: All Minimum Clearance: None

Amount of Purge: 1 to 2 times barrel capacity (actual amount needed depends on machine conditions)

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