

Hylon® N1000STHL

Polyamide 66
Ravago Manufacturing Americas, LLC

Message:
Nylon 66, Superior Toughness

General Information			
UL YellowCard	E157012-224020		
Features	Good Toughness		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.08	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.18 mm)	1.7 to 2.1	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.80	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	52.0	MPa	ISO 527-2
Tensile Strain (Break)	55	%	ISO 527-2
Flexural Modulus	1720	MPa	ISO 178
Flexural Stress	68.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	60	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	218	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	°C	ISO 75-2/A
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm)	HB	UL 94	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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