

TEREZ PA 6.6 7100

Polyamide 66
TER HELL PLASTIC GMBH

Message:
PA 6.6 low viscosity and good flowability.
For long melt flow path and schort cycle time.

General Information			
Features	Fast Molding Cycle		
	Good Flow		
	Low Viscosity		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3200	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	225	°C	ISO 75-2/B
1.8 MPa, Unannealed	75.0	°C	ISO 75-2/A

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China


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