

RTP 6091 B-60A NATURAL

Thermoplastic Vulcanizate

RTP Company

Message:

PA-6 bondable - manufactured with Santoprene™ TPV technology

General Information			
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.930	g/cm ³	ASTM D792
Moisture Content		%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	65		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹ (100% Strain, 3.18 mm)	2.34	MPa	ASTM D412
Tensile Strength ² (Break, 3.20 mm)	3.10	MPa	ASTM D412
Tensile Elongation ³ (Break)	300	%	ASTM D412
Tear Strength ⁴	17.5	kN/m	ASTM D624
Compression Set ⁵			ASTM D395B
70°C, 22 hr	41	%	ASTM D395B
125°C, 22 hr	59	%	ASTM D395B
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	263 - 282	°C	
Mold Temperature	35.0 - 71.1	°C	
Injection instructions			
Desiccant Type Dryer Required.			
NOTE			
1.	Mouth die C, 510mm/min		
2.	C mold, 500 mm/min		
3.	Mouth die C, 500 mm/min		
4.	C mould		
5.	Type 2		

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Recommended distributors for this material

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