

Novodur® H605

Acrylonitrile Butadiene Styrene

Styrolution

Message:

Novodur H605 is a high heat injection molding grade with enhanced flowability and reduced emission.

General Information			
UL YellowCard	E256400-520834		
Features	High Flow		
	High Heat Resistance		
	Low Emissions		
Uses	Automotive Applications		
	Automotive Interior Trim		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	25.0	cm ³ /10min	ISO 1133
Molding Shrinkage	0.40 to 0.60	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	105	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	47.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield, 23°C	2.5	%	
Break, 23°C	> 15	%	
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress	72.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	7.0	kJ/m ²	
23°C	17	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-30°C	80	kJ/m ²	
23°C	90	kJ/m ²	
Notched Izod Impact Strength			ISO 180/A

-30°C	7.0	kJ/m ²	
23°C	17	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Annealed	102	°C	ISO 75-2/B
1.8 MPa, Annealed	98.0	°C	ISO 75-2/A
Vicat Softening Temperature	101	°C	ISO 306/B50
CLTE - Flow	8.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Electric Strength ¹ (1.50 mm)	33	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	3.10		
1 MHz	3.00		
Dissipation Factor			IEC 60250
100 Hz	5.0E-3		
1 MHz	8.0E-3		
Comparative Tracking Index	600	V	IEC 60112
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	220 to 260	°C	
Mold Temperature	70.0	°C	
Injection Velocity	240	mm/sec	
NOTE			

1. Short Time

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