

Plaslube® POM HO CF20 TL10

Acetal (POM) Homopolymer
Techmer Engineered Solutions

Message:

Plaslube® POM HO CF20 TL10 is an Acetal (POM) Homopolymer product filled with carbon fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

- Flame Rated
- Homopolymer
- Lubricated

General Information			
Filler / Reinforcement	Carbon Fiber		
Additive	PTFE Lubricant		
Features	Homopolymer		
	Lubricated		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.53	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (24 hr)	0.25	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	84		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	80.7	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	48	J/m	ASTM D256
Unnotched Izod Impact (23°C, 3.18 mm)	430	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	170	°C	
1.8 MPa, Unannealed	152	°C	
Melting Temperature	178	°C	
CLTE - Flow	3.8E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+2 to 1.0E+4	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.57 mm)	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	93.3	°C
Drying Time	2.0 to 3.0	hr
Rear Temperature	193 to 218	°C
Middle Temperature	193 to 218	°C
Front Temperature	193 to 218	°C
Processing (Melt) Temp	193 to 227	°C
Mold Temperature	82.2 to 104	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	30 to 60	rpm

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