

Sumiliteresin® PR-F-63 I

Phenolic
SBHPP

Message:

SUMILITERESIN® PR-F-63 I is a straight novolak phenolic resin. It is generally apply for foundry.

Characteristics

SUMILITERESIN® PR-F-63 I is a flake phenolic resin with good properties in foundry manufacture. It is designed in low molecule number and short gel time in order to get short process time or fast cure and high strength . It is preferable add hexamine about 15%/resin when applied in resin coated sand (RCS).

General Information		
Features	High strength	
	Fast curing	
	Rapid solidification crystal point	
Appearance	Yellow	
Forms	flake	
Physical	Nominal Value	Unit
Flow Length (125°C)	4.00 - 6.50	cm
Thermal	Nominal Value	Unit
Melting Temperature	79.0 - 89.0	°C
Uncured Properties	Nominal Value	Unit
Gel Time (150°C)	0.95 - 1.4	min

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