

TRIBOCOMP® PA612 CF30 TS0

Polyamide 612

EPIC Polymers

Message:

TRIBOCOMP® PA612 CF30 TS0 is a Polyamide 612 (Nylon 612) product filled with 30% carbon fiber and 15% ptfe fiber. It is available in Europe.

General Information			
Filler / Reinforcement	Carbon Fiber,30% Filler by Weight		
	PTFE Fiber,15% Filler by Weight		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.43	g/cm³	ISO 1183
Molding Shrinkage - Flow	0.20	%	ISO 294-4
Water Absorption (Equilibrium, 23°C, 50% RH)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	15500	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	180	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2
Flexural Modulus (23°C)	14000	MPa	ISO 178
Flexural Stress (23°C)	230	MPa	ISO 178
Coefficient of Friction			ASTM D3702
vs. Itself - Dynamic	0.25		
vs. Itself - Static	0.18		
Wear Factor	14	10 ⁻⁸ mm³/N·m	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	45	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	210	°C	ISO 75-2/B
1.8 MPa, Unannealed	195	°C	ISO 75-2/A
CLTE - Flow (23°C)	2.1E-5	cm/cm/°C	ISO 7991
Thermal Conductivity	0.55	W/m/K	ISO 22007
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2	ohms	ASTM D257
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	220 to 250	°C	
Cylinder Zone 2 Temp.	220 to 260	°C	

Cylinder Zone 3 Temp.	225 to 270	°C
Cylinder Zone 4 Temp.	230 to 280	°C

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