

Polygen ASG6C-BK

Polyphenylene Sulfide

Shanghai Polygen Science and Technology Co., Ltd.

Message:

PPS-based alloys, excellent wear resistance, low coefficient of friction, high strength, excellent electrical properties

General Information			
Features	Low friction coefficient		
	High strength		
	Good electrical performance		
	Good wear resistance		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm³	ISO 1183
Molding Shrinkage			ISO 294-4
Transverse flow	0.70	%	ISO 294-4
Flow	0.40	%	ISO 294-4
Water Absorption (Saturation, 23°C)	0.40	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	185	MPa	ISO 527-2
Tensile Strain (Break)	1.5	%	ISO 527-2
Flexural Modulus	11000	MPa	ISO 178
Flexural Stress	270	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	12	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	250	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120 - 140	°C	
Drying Time	2.0 - 4.0	hr	
Processing (Melt) Temp	290 - 320	°C	
Mold Temperature	130 - 150	°C	

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