

Rilsan® PA11 P40 BLACK

Polyamide 11

Arkema

Message:

Rilsan ® PA11 P40 BLACK is a black colored polyamide 11 produced from a renewable source. This grade is plasticized and designed for extrusion.

MAIN APPLICATIONS

Fluid transportation.

General Information			
Additive	Plasticizer		
Features	Renewable Resource Content		
Appearance	Black		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	68		
Shore D, 15 sec	60		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	345	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	26.0	MPa	
Break	48.0	MPa	
Tensile Strain			
Yield	52	%	
Break	> 200	%	
Flexural Modulus	310	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	7.0	kJ/m²	
23°C	No Break		
Charpy Unnotched Impact Strength			ISO 179
-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	181	°C	ISO 11357-3
Additional Information	Nominal Value	Unit	Test Method
ISO Shortname	PA11-P, EHL, 22-003		ISO 1874
Renewable Carbon Conent	> 89	%	ASTM D6866
Extrusion	Nominal Value	Unit	

Drying Temperature	80.0 to 90.0	°C
Drying Time	4.0 to 8.0	hr
Melt Temperature	230 to 280	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

