

# Absolac® DP03H

Acrylonitrile Butadiene Styrene  
Styrolution

Message:

Absolac DP03H is a general purpose extrusion grade

General Information	
Features	General Purpose
Uses	Automotive Applications
	General Purpose
	Piping
	Profiles
	Sheet
Forms	Pellets
Processing Method	Extrusion
	Pipe Extrusion
	Profile Extrusion

Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	> 7.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	450	MPa	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact <sup>1</sup> (23°C, 6.35 mm)	> 35.0		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	96.0	°C	ASTM D1525 <sup>2</sup>
Optical	Nominal Value		Test Method
Gardner Gloss (60°)	98		ASTM D523

NOTE	
1.	0.01 in Notch Radius
2.	Rate B (120°C/h), Loading 2 (50 N)

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