

DENIFORM 0037-M

Acetal (POM) Copolymer

Vamp Tech

Message:

POM, with elastomer, not Flame Retardant compound, good impact resistance.

General Information			
Features	Good Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Water Absorption (Saturation)	1.0	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	MPa	ASTM D638
Tensile Strength (Yield)	45.0	MPa	ASTM D638
Tensile Elongation (Break)	> 50	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	10	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	No Break		ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	85.0	°C	ASTM D648A
RTI Elec	80.0	°C	UL 746
RTI Imp	80.0	°C	UL 746
RTI Str	80.0	°C	UL 746
Injection	Nominal Value	Unit	
Drying Temperature	70.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	190	°C	
Mold Temperature	90.0	°C	

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