

RTP 1378 CL

Polyphenylene Sulfide

RTP Company

Message:

Glass Fiber Reinforced - PTFE Lubricated

General Information			
Filler / Reinforcement	Glass Fiber,45% Filler by Weight		
Additive	PTFE Lubricant		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11700	MPa	ASTM D638
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	193	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	85	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	480	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	260	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	302 to 343	°C	
Mold Temperature	135 to 177	°C	
Injection Pressure	82.7 to 124	MPa	

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