

LNP™ LUBRICOMP™ KL004U compound

Acetal (POM) Copolymer

SABIC Innovative Plastics

Message:

LNP LUBRICOMP* KL004U is a compound based on Acetal Copolymer resin containing 20% PTFE. Added features of this material include: Wear Resistant, UV Stabilized.

Also known as: LNP* LUBRICOMP* FULTON 404 UV

Product reorder name: KL004U

General Information			
Additive	PTFE Lubricant (20%)		
	UV Stabilizer		
Features	Good UV Resistance		
	Good Wear Resistance		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			ASTM D955, ISO 294-4
Flow : 24 hr	2.0 to 2.5	%	
Across Flow : 24 hr	2.0 to 2.5	%	
Water Absorption			
24 hr, 50% RH	0.15	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.26	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	2140	MPa	ASTM D638
--	2400	MPa	ISO 527-2/1
Tensile Strength			
Yield	51.1	MPa	ASTM D638
Yield	47.3	MPa	ISO 527-2
Break	50.9	MPa	ASTM D638
Break	46.5	MPa	ISO 527-2
Tensile Elongation			
Yield	11	%	ASTM D638
Yield	9.6	%	ISO 527-2
Break	18	%	ASTM D638
Break	23	%	ISO 527-2
Flexural Modulus			

--	2070	MPa	ASTM D790
--	2600	MPa	ISO 178
Flexural Strength			
--	75.6	MPa	ASTM D790
--	79.3	MPa	ISO 178
Coefficient of Friction			ASTM D3702 Modified
vs. Itself - Dynamic	0.29		
vs. Itself - Static	0.15		
Wear Factor - Washer	15.0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	43	J/m	ASTM D256
23°C ²	4.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	650	J/m	ASTM D4812
23°C ³	45	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	6.40	J	ASTM D3763
--	0.770	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, 3.20 mm	157	°C	ASTM D648
1.8 MPa, Unannealed, 3.20 mm	99.4	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁴	98.0	°C	ISO 75-2/Af
CLTE			ASTM E831, ISO 11359-2
Flow : -40 to 40°C	1.1E-4	cm/cm/°C	
Transverse : -40 to 40°C	1.1E-4	cm/cm/°C	
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Rear Temperature	177 to 188	°C	
Middle Temperature	193 to 204	°C	
Front Temperature	210 to 221	°C	
Processing (Melt) Temp	199 to 216	°C	
Mold Temperature	82.2 to 110	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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