# Nylene® 5133 HS

## Polyamide 66

## **Custom Resins Group**

#### Message:

33% glass fiber reinforced, heat stabilized nylon 6/6.

Heat and chemical resistance inherent in nylon resins, while the glass fiber reinforcement gives greatly increased strength and stiffness. Suitable for such applications as brackets, levers, covers, and other uses where strength and stiffness are required.

The ASTM line call out is D4066 PA012G33.

General Information		
Filler / Reinforcement	Glass Fiber,33% Filler by Weight	
Additive	Heat Stabilizer	
Features	Good Chemical Resistance	
	Good Stiffness	
	Good Strength	
	Heat Stabilized	

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9380	MPa	ASTM D638
Tensile Strength (Yield)	179	MPa	ASTM D638
Flexural Modulus	8550	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (-5°C)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa,			
Unannealed)	250	°C	ISO 75-2/A
Peak Melting Temperature	262	°C	ASTM D3418

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