Tecnoflon® FOR 5312K

Fluoroelastomer

Solvay Specialty Polymers

Message:

TECNOFLON® FOR 5312K is a medium-low viscosity cure incorporated fluoroelastomer copolymer. This grade contains proprietary cure system and special processing aid providing superior processability. Tecnoflon® FOR 5312K is designed to improve bonding in any application requiring adhesion to metal. In shaft seals or valve stem seals production, Tecnoflon® FOR 5312K greatly reduces the reject rate due to adhesion and molding problems. Some of the basic properties of Tecnoflon® FOR 5312K are:

Superior bonding to metal

Very good scorch safety

Outstanding processability

Lack of mold fouling

Excellent hot tear resistance

Excellent mold release

TECNOFLON® FOR 5312K can be used for injection and transfer moulding of gaskets and seals. The product can be mixed using typical fluoroelastomers compounding ingredients and mixing can be accomplished with two-roll mills or internal mixers.

The material can be extruded into hoses or profiles and can be calendered to make sheet stocks or belting. Finished goods can be produced by a variety of rubber processing methods.

General Information		
Additive	Processing Aid	
Features	Bondability	
	Copolymer	
	Good Adhesion	
	Good Mold Release	
	Good Processability	
	Good Tear Strength	
	Medium-low Viscosity	
Uses	Belts/Belt Repair	
	Blending	
	Gaskets	
	Hose	
	Profiles	
	Seals	
	Sheet	
	Valves/Valve Parts	
Appearance	Off-White	
Forms	Slab	
Processing Method	Calendering	
	Compounding	
	Extrusion	
	Injection Molding	

Resin Transfer Molding

Physical	Nominal Value	Unit
Mooney Viscosity ¹ (ML 1+10, 121°C)	41	MU
Fluorine Content ²	66	%
NOTE		
1.	Raw polymer	
2.	Raw polymer	

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