

Torelina® A575W20

Polyphenylene Sulfide

Toray Resin Company

Message:

Torelina® A575W20 is a Polyphenylene Sulfide (PPS) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

Flame Rated

Heat Resistant

High Flow

General Information			
UL YellowCard	E41797-233545		
Features	Good Thermal Shock Resistance High Flow		
Appearance	Black		
Part Marking Code	>PPS-I-GF+MD50<		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.70	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 3.00 mm ¹	0.55	%	
Flow : 3.00 mm ²	0.20	%	
Water Absorption (23°C, 24 hr)	0.020	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (23°C)	150	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	1.5	%	ISO 527-2
Flexural Modulus (23°C)	16000	MPa	ISO 178
Flexural Stress (23°C)	230	MPa	ISO 178
Shear Strength (23°C)	60.0	MPa	JIS K7214
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	35	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	260	°C	ISO 75-2/A
Melting Temperature	278	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	1.9E-5	cm/cm/°C	
Transverse	2.3E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	IEC 60093
Electric Strength	25	kV/mm	IEC 60243-1

Dielectric Constant ³ (23°C, 1 MHz)	4.40		IEC 60250
Dissipation Factor ⁴ (23°C, 1 MHz)	3.0E-3		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Additional Information	Nominal Value	Unit	Test Method
Bar Flow Length ⁵ (320°C, 1.00 mm)	200	mm	Internal Method
NOTE			
1.	80x80x3		
2.	80x80x3mm		
3.	60% RH		
4.	60% RH		
5.	98 MPa		

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